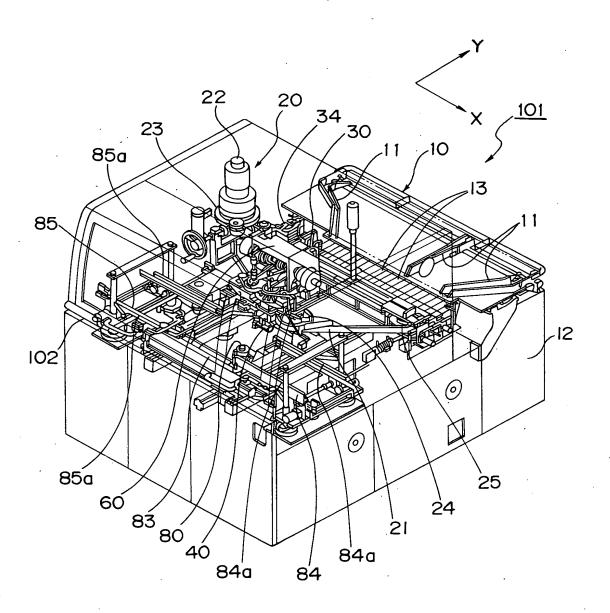
Fig. 1



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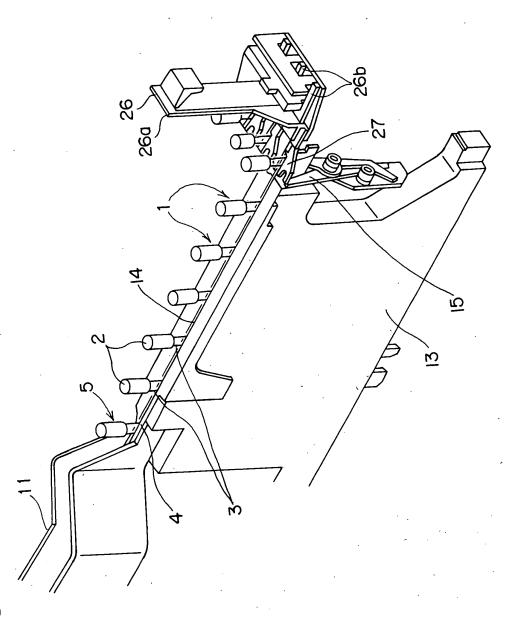


Fig. 2

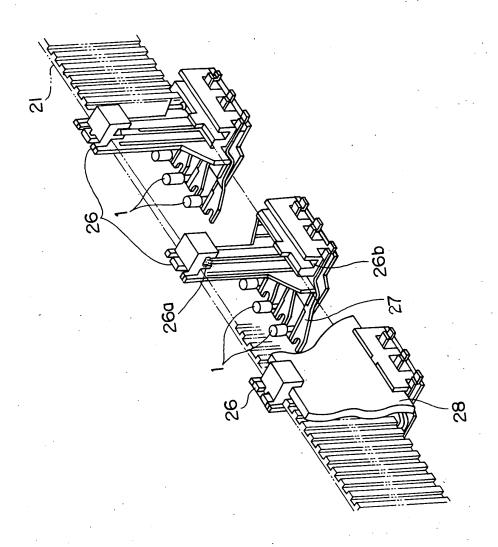


Fig.4

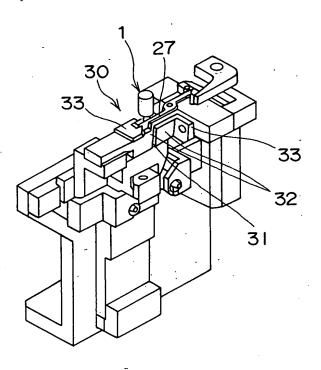
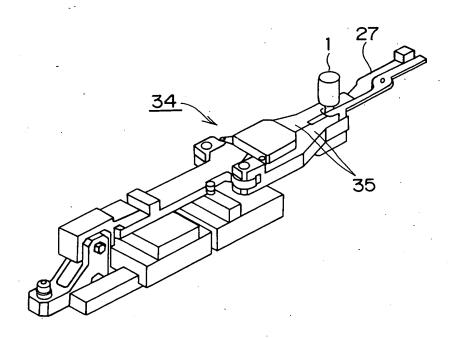


Fig.5



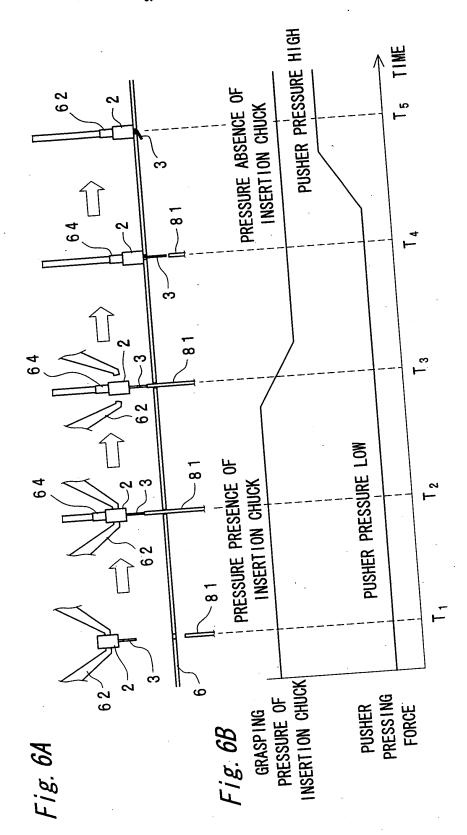


Fig. 7

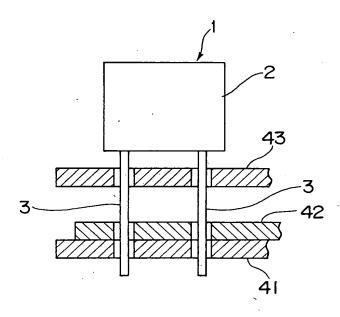


Fig.8

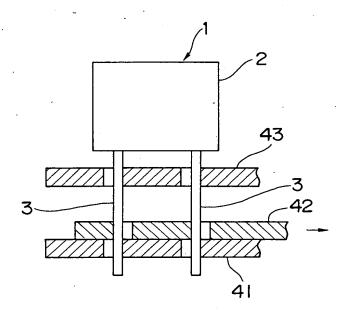


Fig.9

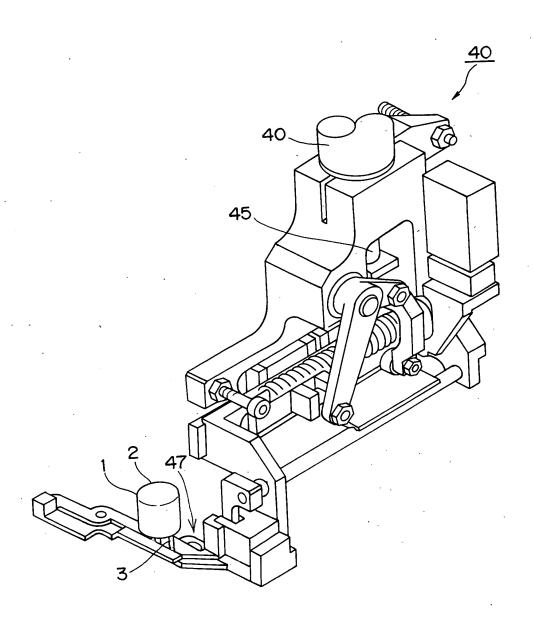


Fig. 10

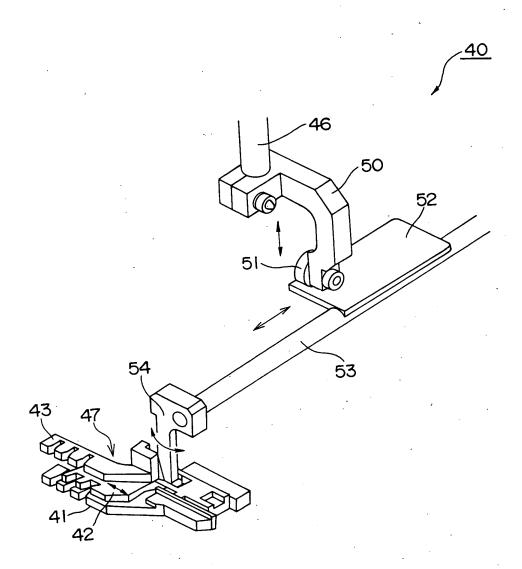


Fig. 11

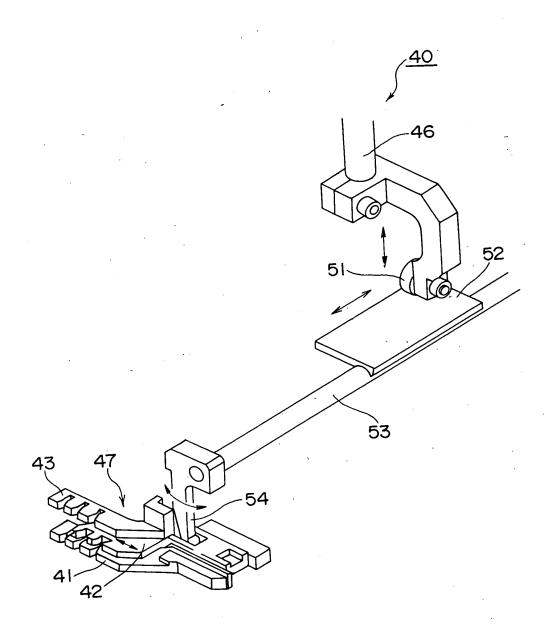
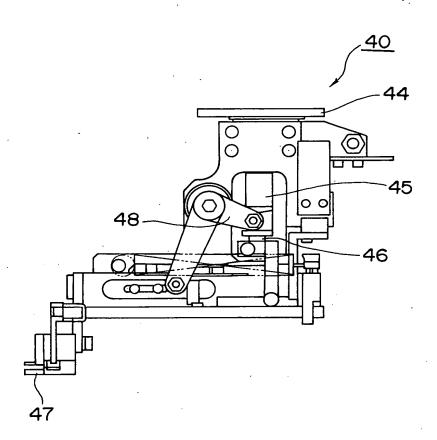


Fig. 12



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Fig. 13

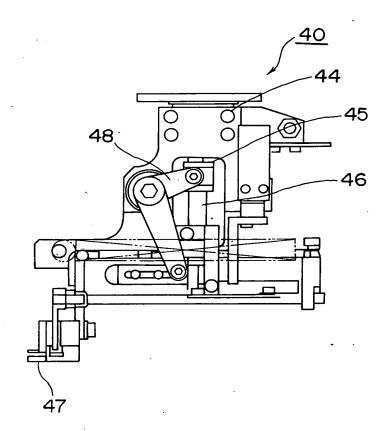


Fig. 14

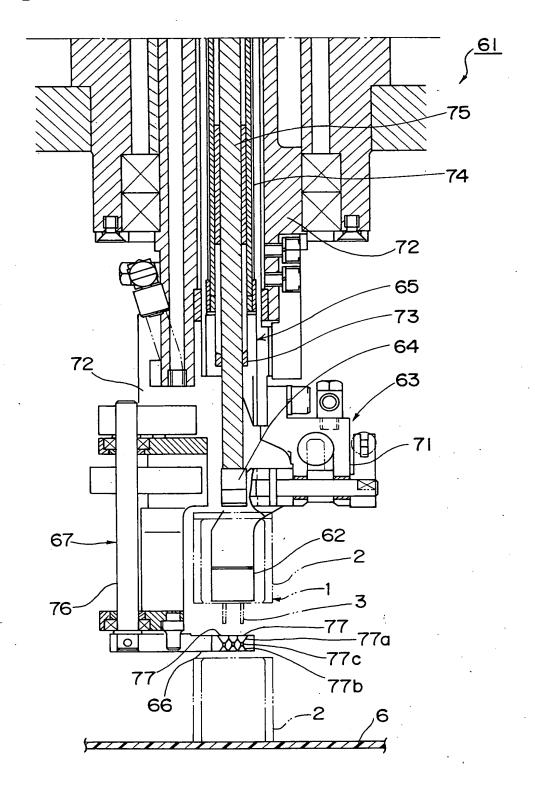


Fig. 15

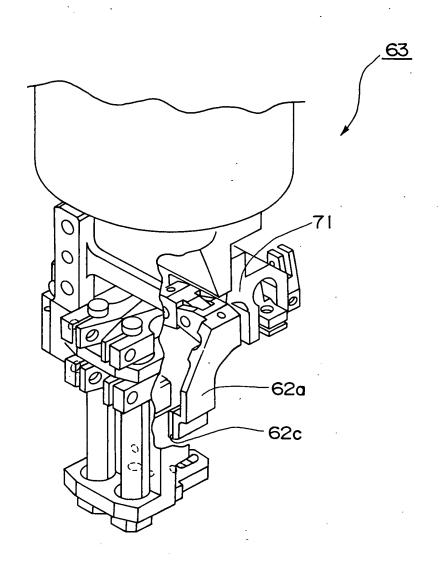


Fig. 16

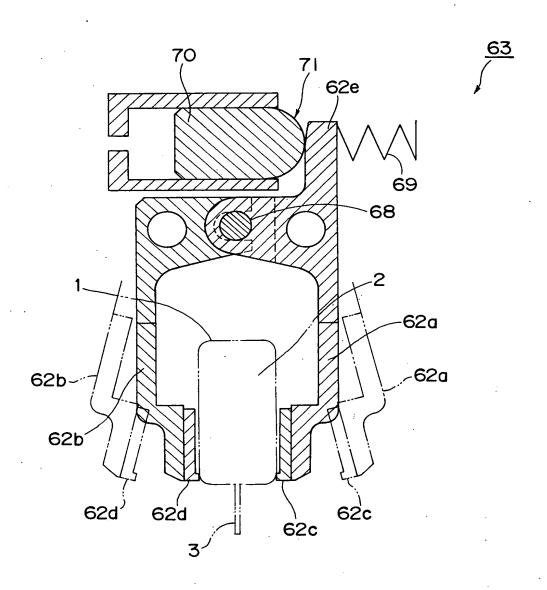


Fig. 17

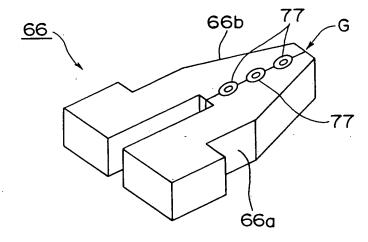
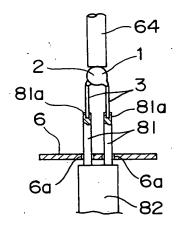
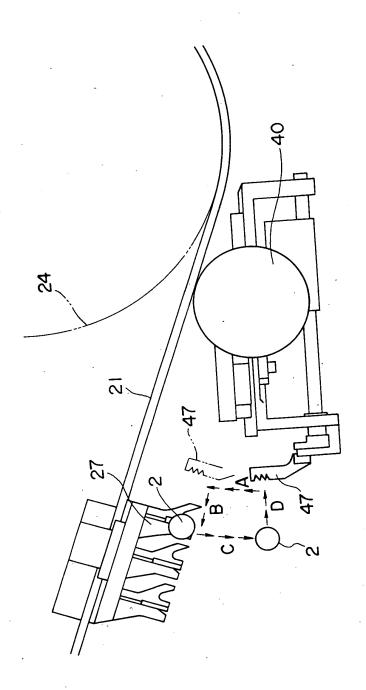


Fig. 18





E18.19

Fig. 20

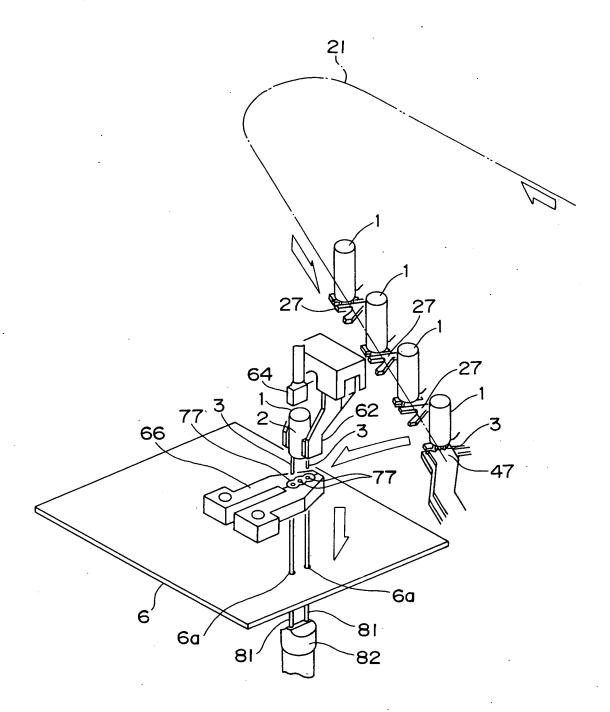


Fig. 21

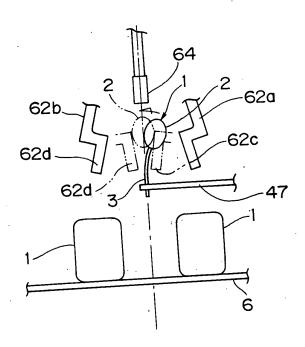


Fig. 22

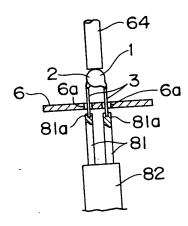


Fig.23

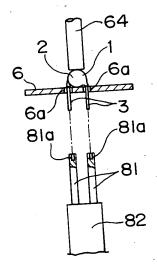
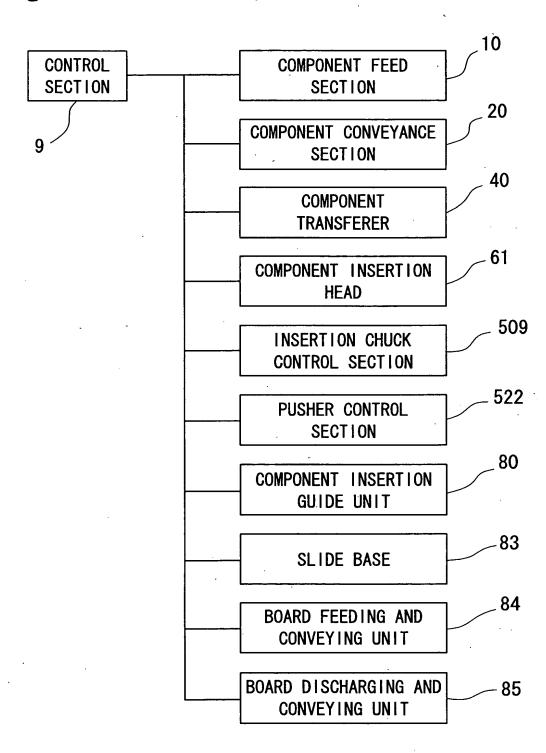
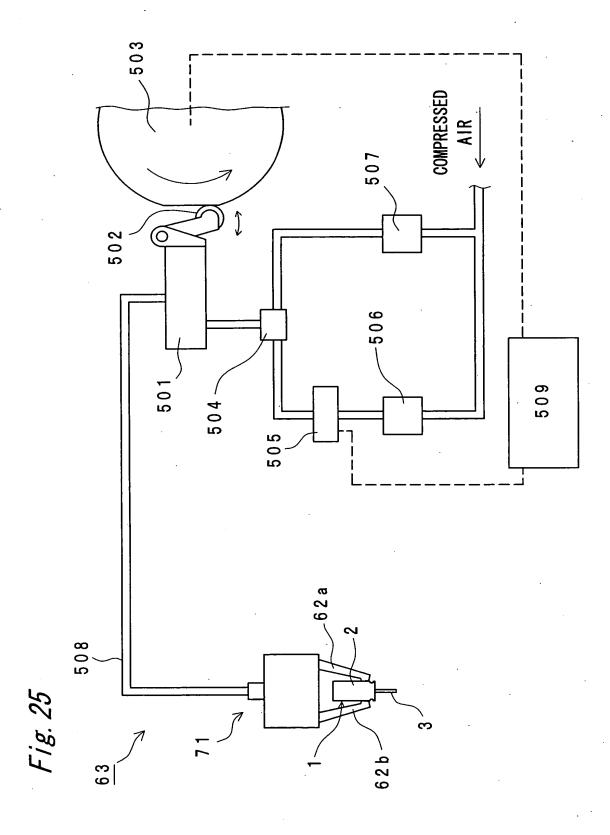
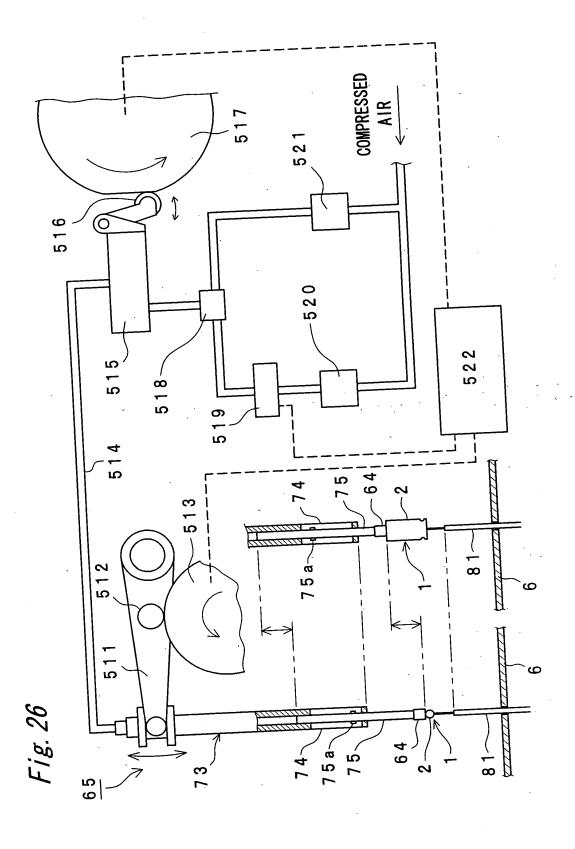


Fig. 24







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Fig. 27

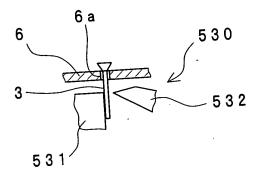


Fig. 28

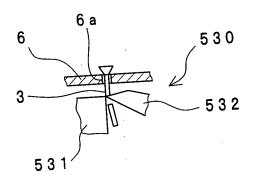


Fig. 29

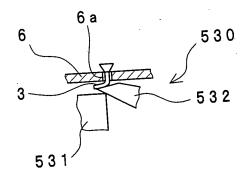


Fig. 30

COMPONENT		GRASPING F		20
CATEGORY	GRA	SPING NO GOOD	GRASPING GOO	טט
A	STRONG	1 1 1 2 2 3 6 2 6 2 OCCURRENCE OF DEFORMATION	WEAK 6 2	62
В	WEAK	6 2 6 2 UNSTABLE	STRONG 62	$\begin{bmatrix} 1 \\ 62 \\ 3 \end{bmatrix}$
С	STRON	G 6 2 3 OCCURRENCE OF DEFORMATION (POTENTIAL)	WEAK 6 2	62
D	WEA	2 64 1	STRONG 62	64

Fig. 31

COMPONENT	PUS	SHER PRESSING FORCE	(FOR	PRESS-DOWN)
CATEGORY		NO GOOD		GOOD
Α	STRONG	6 4 1 6 2 3 2 2 OCCURRENCE OF SLIDE	WEAK	6 4 1 2 3
В	WEAK	2 6 4 1 3 8 1 UNSTABLE	STRONG	2 64 1 3 8 1
С	STRONG	6 4 0 6 2 3 2 0 0 CCURRENCE OF SLIDE	WEAK	2 64
D	STRON	64	WEAK	6 2 6 2

Fig. 32

	PUSHER PRESSING FORCE	(FOR CUT-AND-CLINCH)
COMPONENT		GOOD
CATEGORY	NO GOOD	
Α	STRONG 6 4 OCCURRENCE OF DEFORMATION	WEAK 6 1 1
В	STRONG 6 4	WEAK 6 4 1
	OCCURRENCE OF DEFORMATION	6 4
С	WEAK 6 4 INSUFFICIENT BEN	STRONG 6 3
D	STRONG 2 OCCURRENCE BUCKLING	WEAK 2 3

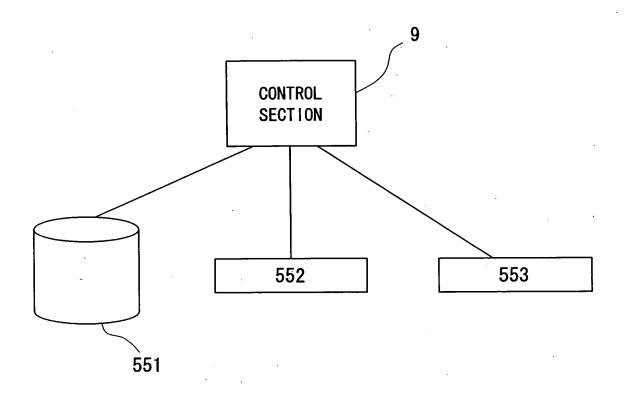
CATEGORY	COMPONENT EXAMPLE	GRASP ING PRESSURE	PRESSING FORCE (FOR PRESS-DOWN)	PRESSING FORCE (FOR PRESSING FORCE (FOR PRESS-DOWN) CUT-AND-CLINCH)
STANDARD	LEAD-EXTENDED TYPE PRE-SET VOLUME TYPE PRE-SET VOLUME TYPE	100%	100%	100%

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COMPONENT	COMPONENT EXAMPLE	GRASP I NG PRESSURE	PRESSING FORCE (FOR PRESS-DOWN)	PRESSING FORCE (FOR PRESSING FORCE (FOR PRESS-DOWN) CUT-AND-CLINCH)
V	ELECTROLYTIC CAPACITOR RELATED	%08	%08	%08
·	OSCILLATOR RELATED	·		
Δ.	LARGE-SIZED ELECTROLYTIC CAPACITOR RELATED	120%	120%	100%
	SHIELDED COIL RELATED			

-OR (
PRESSING FORCE (FC CUT-AND-CLINCH)	120%	% O 8
PRESSING FORCE (FOR PRESSING FORCE (FOR PRESS-DOWN) CUT-AND-CLINCH)	100%	100%
GRASP I NG PRESSURE	100%	100%
COMPONENT EXAMPLE	CONNECTOR TYPE (1) CONNECTOR TYPE (11)	AXIAL TYPE AXIAL TYPE LOATING TYPE Compared to the compared
COMPONENT	O	Δ

Fig. 36



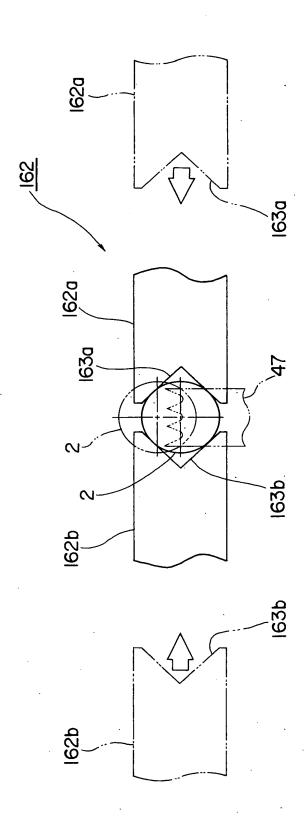


Fig. 37

Fig. 38

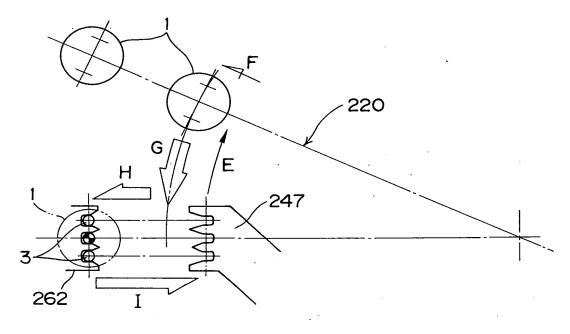
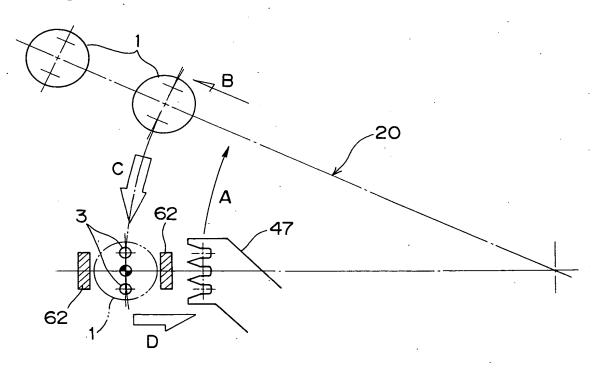


Fig. 39



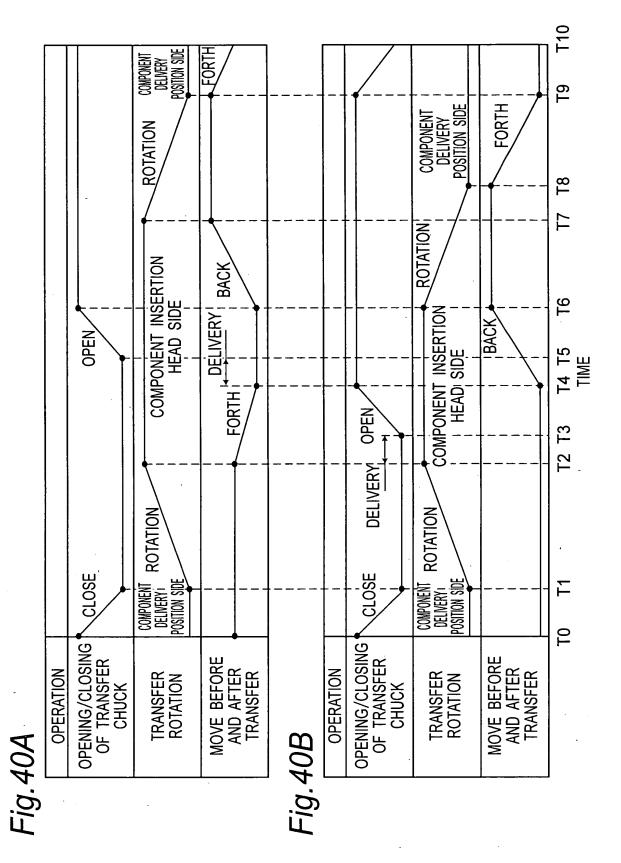


Fig. 41

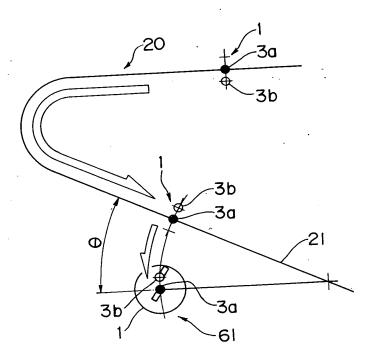


Fig. 42

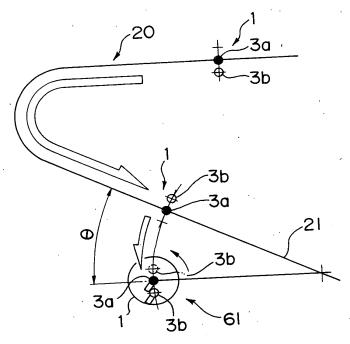


Fig. 43

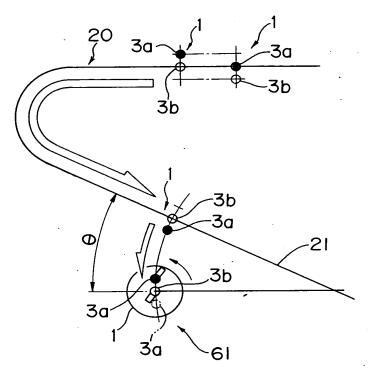
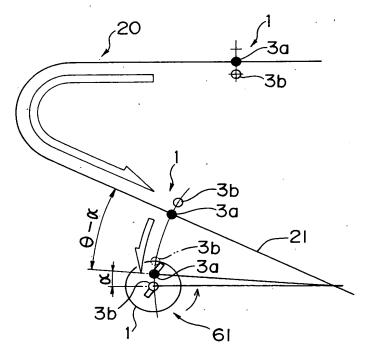


Fig.44



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